# **DRIVERITE** AIR SUSPENSION SYSTEMS

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# DR.02.013123

W21-760-3123

RENAULT MASTER / NISSAN INTERSTAR OPEL & VAUXHALL MOVANO Heavy Duty, 1998-2009

INSTALLATION INSTRUCTIONS





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### Introduction

The purpose of this publication is to assist with the installation of the DR.02.013123 kit.

It is important to read and understand the entire installation guide before beginning installation or performing any maintenance, service or repair. The information here includes a hardware list and step-by-step installation information.

Drive-Rite reserves the right to make changes and improvements to its products and publications at any time. Contact Drive-Rite at +353 1 8612 632 or visit us online at www.driveriteair.com for the latest version of this manual.

### IMPORTANT SAFETY NOTICE

The installation of this kit does not alter the Gross Vehicle Weight Rating (GVWR) or payload of the vehicle. Check your vehicle's owner's manual and do not exceed the maximum load listed for your vehicle.

Gross Vehicle Weight Rating = the maximum allowable weight of the fully loaded vehicle (including passengers and cargo). This number — along with other weight limits, as well as tire, rim size and inflation pressure data — is shown on the vehicle's Safety Compliance Certification Label.

**Payload:** The combined, maximum allowable weight of cargo and passengers that the truck is designed to carry. Payload is GVWR minus the Base Curb Weight.

#### Precautions

Never exceed the maximum and minimum recommended pressure limits:

- > Minimum Pressure
- 1 Bar (14.5 p.s.i) Maximum Pressure 7 Bar (100 p.s.i)

#### NEVER DRIVE WITH DEFLATED AIRSPRINGS

#### Special Instructions for Air Connections

To cut the tubing correctly an appropriate cutter must be used (not scissors)



- When inserting the tubing into the connection, it must be pushed in approximately 14mm until a 'click' is heard.
- To remove the tube, you must push the flange in on the connection and at the same time pull the • tube. (No tool is necessary.)
- ATTENTION, when a tube is removed it is important to trim 14mm from the end before reconnection.
- It is advisable that LOCTITE or similar sealant be used on the threaded fittings.

# **Kit Contents**

Description	Quantity	Picture/Description	Part #
Upper Bracket	2		DRV-7019
Lower Bracket	2		
Axle Strap	2		
M10 x 1.5 - 40mm Countersunk Bolt	4	Top Bracket to vehicle	
M10 Flat Washers	8	For Axle Strap	0079
M10 Nyloc nut	4	For Axle Strap	3843
M10 x 75 Hex Head Bolt	4	For Axle Strap	0148
3/8" UNC x 3/4"Countersunk Screw	2	Top Bracket to air spring	0111
3/8"UNC x 3/4" Flange Bolt	2	Bottom Bracket to air spring	3069
Air Spring	2	Double Convolute	6784
Air Fitting 1/4" to 1/4" Straight	2		3046
Tee Piece 1/4"	1		3025
Inflation Valve 1/4"	2		3032
5/16 Flat Washer	4	For inflation valves	3033
Cable Tie	10		
Tubing 1/4"	5m		1141-1M
Thermal Sleeves	2		0899





## **Step by Step Installation**

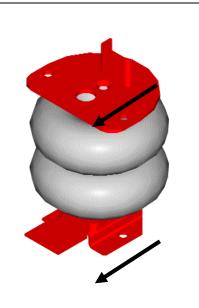
### Step 1: Prepare the Air Spring Assembly

Using 3/8 UNC x  $\frac{1}{2}$ " countersunk bolts assemble the Upper Brackets to the Air Springs.

Screw in the ¼" to ¼" air fittings to the top of the Air Springs. *The use of thread sealant is recommended here.* 

Using the 3/8 UNC x 1" bolts, connect the Lower Brackets to the air springs as shown in the diagram.

So that the tongue at the bottom is on the same side as the large air fitting hole at the top.



#### Tighten the bolts to 25Nm.

### Step 2: Air Spring Assembly to Chassis

Remove the bump stops and keep the bolts later.

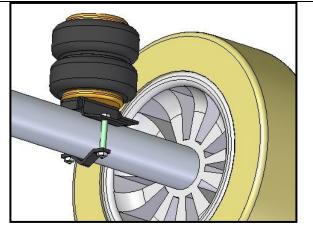
Feed the whole Air Spring assembly up onto the chassis, with the "tower" on the inner side of the chassis rail.

Secure the Upper Bracket to the chassis with the original bump stop bolts. (To make this easier, compress the Air.)

### Step 3: Lower Bracket to Axle

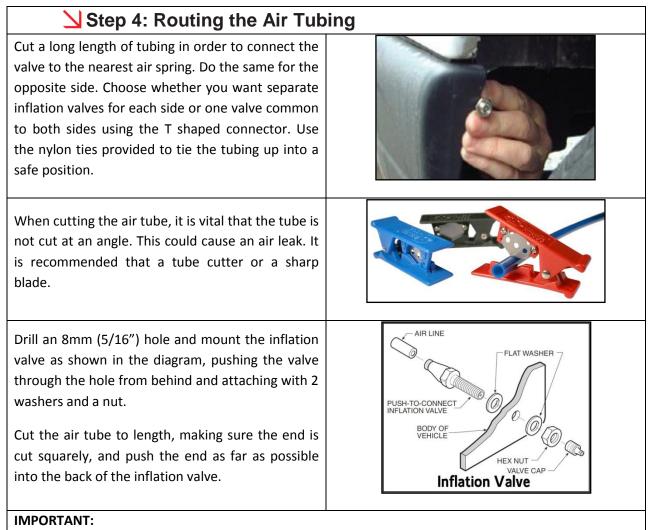
Fit the Bottom Bracket on the axle tube and secure with Axle strap, bolts, nuts and washers. The tongue should just touch the spring.

Fully torque the axle strap and bump stop bolts to 50Nm.









- Attach all tubing securely to the underneath of the vehicle using nylon ties.
- Do not attach to brake lines.
- Protect the tube with the sleeves provided where there are any sharp edges or sources of heat.

#### **Examination:**

After assembly, inflate air springs and check all mounting bolts are tight. Screw all connections tight again. It must be ensured that the mounting brackets cannot move. If the plates touch the brake hose at the air springs, then these must be moved by suitable means.

If the vehicle is fitted with ABS and no LSV, then no brake adjustment is required.

For vehicles without ABS and have a LSV fitted you will need to fit the brake modulation kit. X70 LSV kit available, contact Drive-Rite for details.

For vehicles without ABS, please contact us on +353 1 8612632.







### **Notes**



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